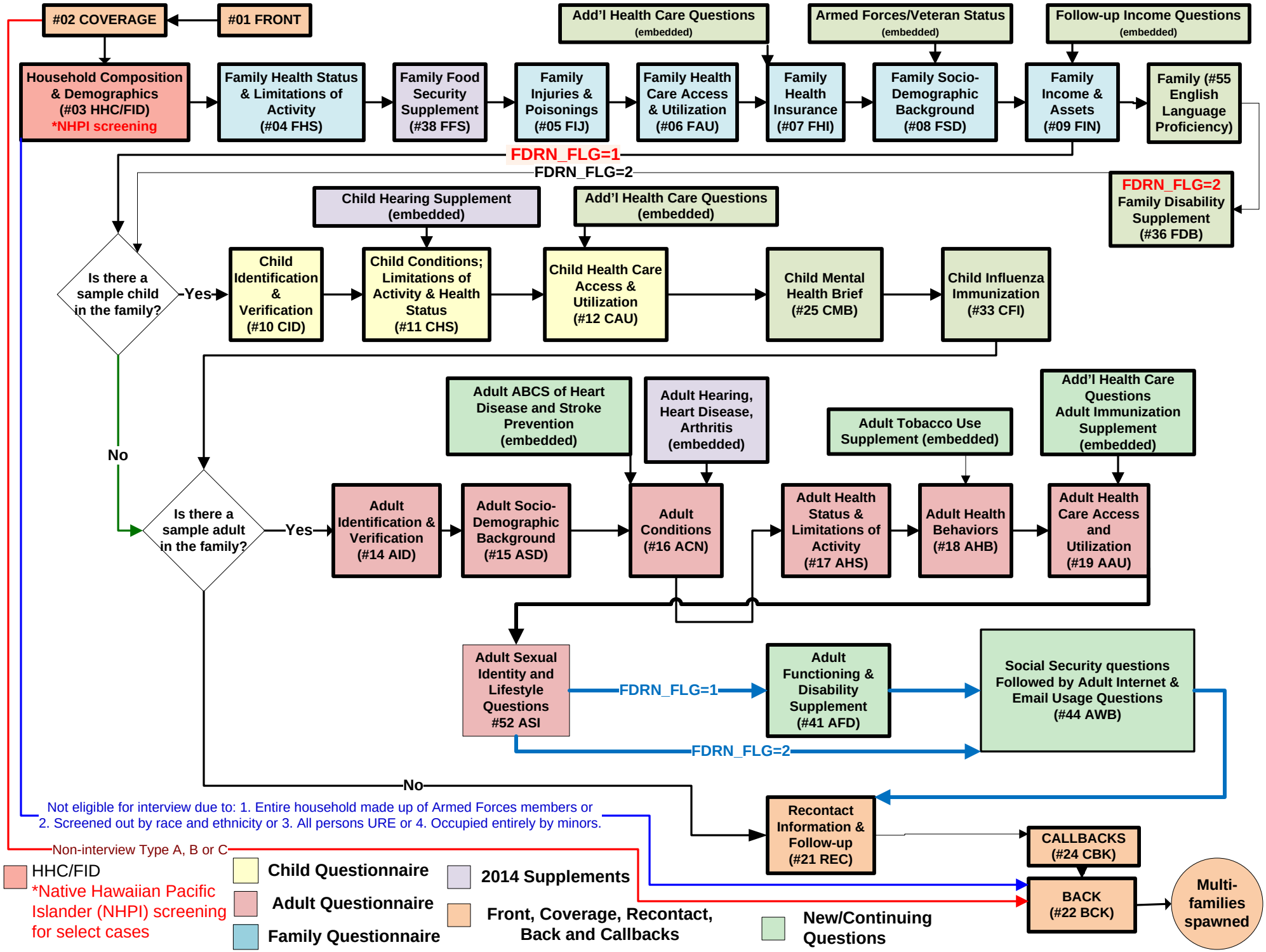Detailed Flow of the 2014 NHIS Production Instrument