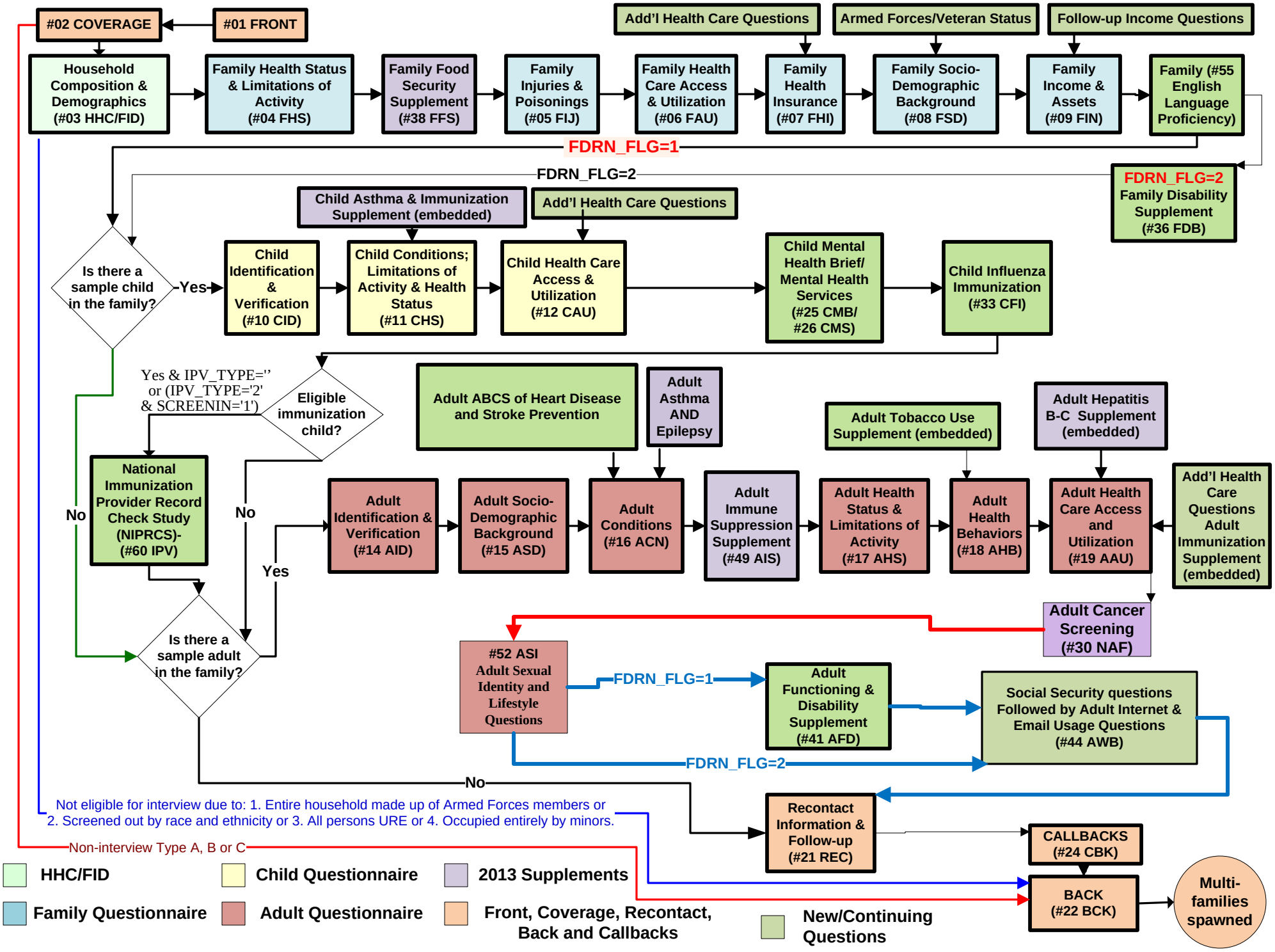Detailed Flow of the 2013 NHIS Production Instrument