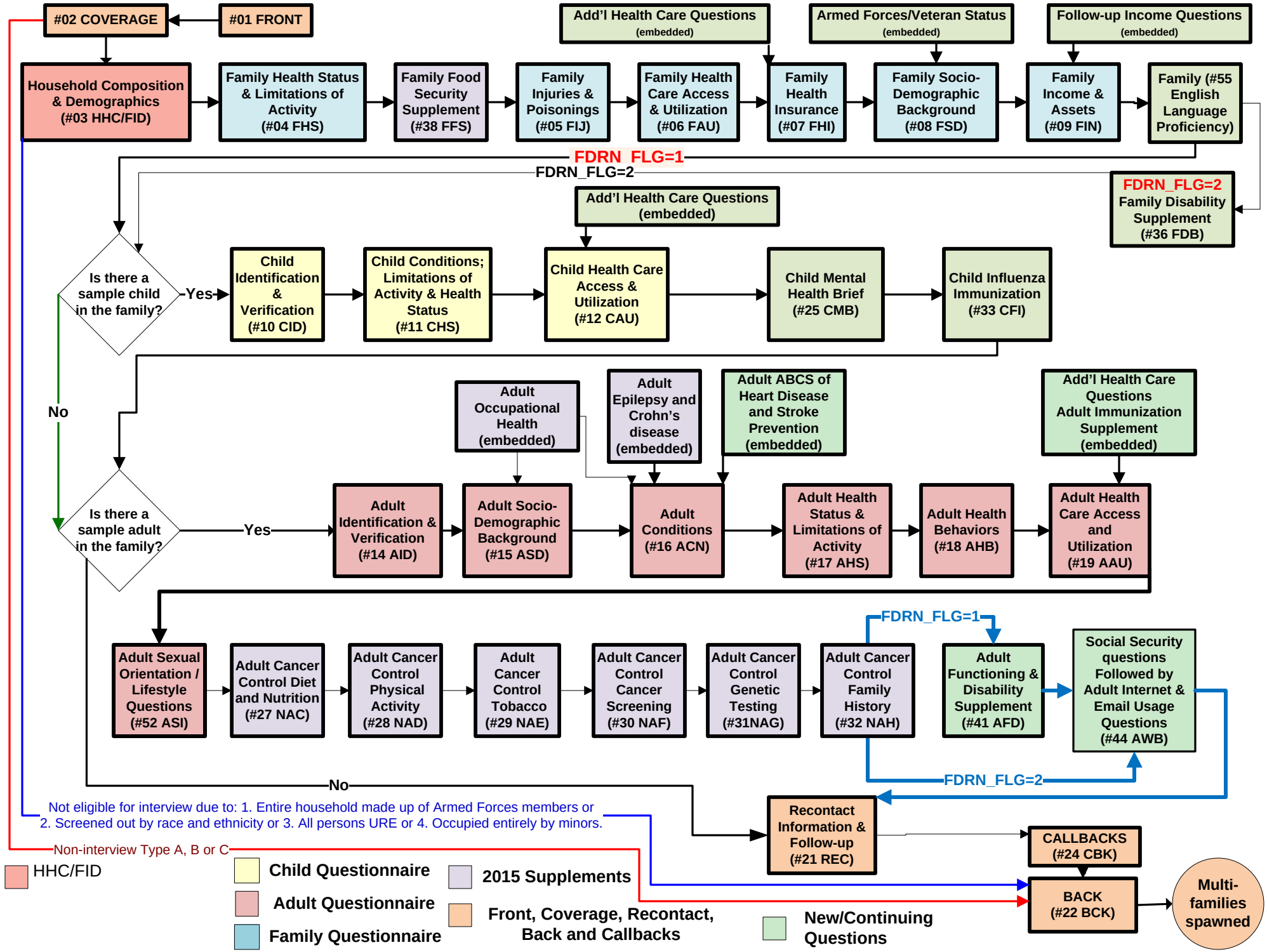Detailed Flow of the 2015 NHIS Production Instrument