FILE WOOT

Routing

Movember 19, 1965

Distribution

HI-LO SVITCH PLATES, CF 1831 CABLE ASSEMBLY

The following results were obtained by spot checking the subject plates as received at Bendix. Swipe samples were taken with a single, firm wipe across the front or back surface of each plate and the swipe from each respective side was counted for five minutes to detect beta (tritius) contamination using a PC-3A Internal See Proportional Counter.

I. On October 21, 1965 we received 153 plates, and 25 plates were checked with results as follows:

CONTAMINATION IN DISINTEGRATIONS PER NINUTE

| | FRONT | | BACK | |
|----|------------------|--------|--------|--------|
| 1 | 2,850 | | 928 | |
| 2 | 4,430 | | 865 | |
| 3 | 5,170 | | 4,622 | |
| 4 | 3,392 | | 2,172 | |
| 5 | 7,202 | | 6,482 | |
| 6 | 4,090 | | 9,978 | |
| 7 | 4,712 | | 7,088 | |
| 8 | 4,085 | | 1,940 | |
| 9 | 1,745 | | 090 | |
| 10 | 4,215 | | 4,918 | |
| 11 | 2,598 | | 1,305 | |
| 12 | 555 | | 2,048 | |
| 13 | 4,345 | | 4,778 | |
| 14 | 4,745 | | 4,410 | |
| 15 | * Obs | | 2,422 | |
| | 4,048 | | | |
| 16 | 4,550 | | 9,375 | |
| 17 | 3,475 | | 1,458 | |
| 18 | 4,205 | | 6,050 | |
| 19 | 2,320 | | 1,262 | |
| 20 | 522 | | 000 | |
| 21 | 906 | | 000 | |
| 22 | 428 | | 000 | |
| 23 | 1,300 | | 000 | |
| 24 | as , 39 5 | | 34,100 | (HICH) |
| 25 | 14,055 | (HIGH) | 5,960 | |

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II. On November 12, 1965 we received 67 plates, and 15 plates were checked with results as follows:

CONTAMINATION IN DISINTEGRATIONS PER MINUTE

| | PRONT | BACK |
|----|---------------|---------------|
| 1 | 15,568 (HIGH) | 6,695 |
| 2 | 5,436 | 5,371 |
| 3 | 13,971 (HIGH) | 15,649 (HIGH) |
| 4 | 11,802 (HIGH) | 5,076 |
| 5 | 8,129 | 2,429 |
| 6 | 6,546 | 2,978 |
| 7 | 5,624 | 3,605 |
| 8 | 9,427 | 2,917 |
| 9 | 5,073 | 24,341 (HIGH) |
| 10 | 6,388 | 14,132 (HIGH) |
| 11 | 1,810 | 3,658 |
| 12 | 7,300 | 3,190 |
| 13 | 6,144 | 3,636 |
| 14 | 4,420 | 2,454 |
| 15 | 4,012 | 2,149 |

III. On October 18, 1965 D/261, forwarded four plates, each with a matte finish on the front. These were checked and results are as follows:

CONTANINATION IN DISINTEGRATIONS PER MINUTE

| | FRONT | BACK |
|---|-------|-------|
| 1 | 000 | 2,068 |
| 2 | 2,590 | 3,988 |
| 3 | 2,312 | 1,139 |
| 4 | 2-241 | 2.258 |

IV. On August 9, 1965 we received 106 plates, and 11 plates were checked with results as follows:

CONTAMINATION IN DISINTEGRATIONS PER MINUTE

| | FRONT | BACK |
|---|-------|---------------|
| 1 | 1,368 | 8ACK 2,344 |
| 2 | 6,998 | 1,827 |

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IV. (Continued)

CONTAMINATION IN DISINTEGRATIONS PER BINUTE

| Ξ¥ | FRONT | BACK |
|----|---------------|---------------|
| 3 | 3,176 | 8,176 |
| 4 | 3,222 | 4,622 |
| 5 | 4,161 | 3,771 |
| 6 | 3,198 | 7,707 |
| 7 | 5,702 | 1.744 |
| 8 | 6.551 | 4,502 |
| 9 | 27,142 (HIGH) | 9,541 |
| 10 | 21,348 (HIGH) | 13,393 (HIGH) |
| 11 | 10.014 (HIGH) | 5,670 |

HOTES:

- ECR 711039P2 dated June 24, 1985 on drawing 1442078, calls out a maximum surface contamination on either the front or back surface not to exceed 1 x 10th disintegrations per minute.
- 2. One migrocurie = 2.22 x 108 disintegrations per minute.

Based on the aforementioned results, it is our opinion that there will be no significant radiation exposures in handling these plates. In that some of the contamination levels are over that called out in ECN 7111039P2, it is suggested that the vendor be contacted and provided with a copy of the aforementioned results for his reference as it is believed the plates can be delivered to meet the 1 x 10³ disintegration per minute contamination level requirement when received at Bendix if attention is given by the vendor during some stage in his operations to contamination during processing. We would agree with the vendor that the tritiated phosphor will diffuse into the coating material, but do not agree that it will diffuse through the coating material to the back side of the plates to produce high contamination levels during the duration of time from manufacture until we receive them at Bendix.